



## PRODUCT DATA SHEET

# 9230 MULTILIGHT FILLER

### PRODUCT DESCRIPTION:

2K lightweight polyester filler, offering outstanding filling properties. It is designed for application on steel, galvanised steel, aluminium, polyester, and wooden finishes. Ensures superior spreading and results in a smooth, non-porous surface after sanding.

### SUBSTRATES:

Steel, Aluminium, Galvanised steel, Wood, Polyester

### SUBSTRATE PREPARATION:

Surfaces must be clean, dry, and free of rust, dust, and grease.



Abrade the surface with a suitable grit paper.



Before the application use 9651 Degreaser.

### APPLICATION:



Use a dust mask



2 - 3% by weight BPO Paste Hardener



4 - 5 min / 23°C (73°F)



20 - 30 min / 23°C (73°F)



Low power: 2 - 3 min  
Full power: 3 - 5 min maximum  
Lamp distance: 70 cm minimum  
Do not expose surface above 80 - 100°C (176 - 212°F) temperature



P 120 - P 240



1K - 2K Acryl Primers



Close container tightly

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**EQUIPMENT CLEANING:**

After use, clean all equipment thoroughly with Nitro Thinner.

**TYPICAL PRODUCT DATA:**

**SPECIFIC GRAVITY:** 1.20 ± 0.1g/cm<sup>3</sup>

**SOLIDS CONTENT:** 82 ± 2% Weight

**VOC INFORMATION:** 2004/42/IB(b) (250)250

**COLOUR:** BEIGE

**PACKSIZE:** 1L

**STORAGE CONDITIONS:** Store in a cool place (5–25°C / 41–77°F), avoid direct exposure to sunlight.

**SHELF LIFE:** 18 months in tightly closed containers

**BPO paste hardener contains organic peroxide and is an oxidant. In case of skin contact, wipe off immediately and wash with soap and water. If it contacts eyes, rinse thoroughly with water and seek medical advice.**

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