



PRODUCT DATA SHEET

9252 PLASTIC FILLER

PRODUCT DESCRIPTION:

2K polyester filler with excellent adhesion on plastic surfaces. Due to the high content of resin this filler has a great adhesion and high elasticity on plastic bumpers except PE (Polyethylene). Short drying time and easy to sand.

SUBSTRATES:

Steel, Aluminium, Stainless steel, Chrome, Fiberglass, Plastic parts except PE (Polyethylene)

SUBSTRATE PREPARATION:

Surfaces must be clean, dry, and free of rust, dust, and grease.



Abrade the surface with a suitable grit paper.



Before the application use 9651 Degreaser.

APPLICATION:



Use a dust mask



2 - 3% by weight BPO Paste Hardener



Pot life: 4 - 5 min / 23°C (73°F)



35 - 45 min / 20°C (68°F)



Low power: 2 - 3 min
Full power: 3 - 5 min maximum
Lamp distance: 70 cm minimum
Do not expose surface above 80 - 100°C (176 - 212°F) temperature



P 120 – P 220



1K - 2K Acryl Primers



Close container tightly

PRODUCT DATA SHEET

9252 PLASTIC FILLER

EQUIPMENT CLEANING:

After use, clean all equipment thoroughly with Nitro Thinner.

TYPICAL PRODUCT DATA:

SPECIFIC GRAVITY: $1.72 \pm 0.1\text{g/cm}^3$

SOLIDS CONTENT: $85 \pm 2\%$ Weight

VOC INFORMATION: 2004/42/IB(b) (250)250

COLOUR: BLACK

PACKSIZE: 0.25Kg, 0.9Kg

STORAGE CONDITIONS: Store in a cool place ($5-25^\circ\text{C}$ / $41-77^\circ\text{F}$), avoid direct exposure to sunlight.

SHELF LIFE: 18 months in tightly closed containers

BPO paste hardener contains organic peroxide and is an oxidant. In case of skin contact, wipe off immediately and wash with soap and water. If it contacts eyes, rinse thoroughly with water and seek medical advice.

For professional use only! These products are not to be used for purposes other than those specified. The information on this TDS is based on present scientific and technical knowledge, and it is the responsibility of the user to take all necessary steps to ensure the suitability of the product for the intended purpose. We are not liable for its correctness, accuracy and completeness.

All rights reserved. The user of this product should use the product in accordance with the laws and regulations for safety at work and waste management. We reserve the right to modify and to complete the information content at any time, without prior notice or obligation to update.

APRIL 2026