



PRODUCT DATA SHEET

9255 ALU FILLER

PRODUCT DESCRIPTION:

2K polyester filler with aluminum flakes and high filling properties. A low grade of shrinking, good elasticity and adhesion, good tolerance of temperature changes and resistance to mechanical vibrations are some of its characteristics. Easy to sand and dries quickly.

SUBSTRATES:

Steel, Aluminum, Polyester, Wood

SUBSTRATE PREPARATION:

Surfaces must be clean, dry, and free of rust, dust, and grease.



Abrade the surface with a suitable grit paper.



Before the application use 9651 Degreaser.

APPLICATION:



Use a dust mask



2 - 3% by weight BPO Paste Hardener



Pot life: 4 - 5 min / 23°C (73°F)



20 - 30 min / 23°C (73°F)



Low power: 2 - 3 min
Full power: 3 - 5 min maximum
Lamp distance: 70 cm minimum
Do not expose surface above 80 - 100°C (176 - 212°F) temperature



P 80 – P 120



1K - 2K Acryl Primers



Close container tightly

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EQUIPMENT CLEANING:

After use, clean all equipment thoroughly with Nitro Thinner.

TYPICAL PRODUCT DATA:

SPECIFIC GRAVITY: 1.78 ± 0.1g/cm³

SOLIDS CONTENT: 84 ± 2% Weight

VOC INFORMATION: 2004/42/IB(b) (250)250

COLOUR: GREY

PACKSIZE: 0.25Kg, 0.9Kg, 1.8Kg

STORAGE CONDITIONS: Store in a cool place (5–25°C / 41–77°F), avoid direct exposure to sunlight.

SHELF LIFE: 18 months in tightly closed containers

BPO paste hardener contains organic peroxide and is an oxidant. In case of skin contact, wipe off immediately and wash with soap and water. If it contacts eyes, rinse thoroughly with water and seek medical advice.

For professional use only! These products are not to be used for purposes other than those specified. The information on this TDS is based on present scientific and technical knowledge, and it is the responsibility of the user to take all necessary steps to ensure the suitability of the product for the intended purpose. We are not liable for its correctness, accuracy and completeness.

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