



PRODUCT DATA SHEET

9350 2K WASH PRIMER

PRODUCT DESCRIPTION:

An acid-curing, 2K chromate-free adhesion primer suitable for aluminum, galvanized steel and zinc-coated surfaces. Provides high resistance to corrosion.

Applied on thin layers and after drying can be overcoated with all 2K Acrylic Primers.

Do not recoat with polyester-based systems.

SUBSTRATES:

Galvanized, stainless steel, aluminum, zinc surfaces.

SUBSTRATE PREPARATION:

Surfaces must be clean, dry, and free of rust, dust and grease.

Before the application use **9651** Silicone Degreaser.

APPLICATION:



Always wear protective equipment



Stir well before use



1 part 9350
1 part of 9550 Wash Primer Hardener



No thinner



20 - 22 s
DIN 4 / 20°C (68°F)



Gravity spraygun nozzle
1.3 - 1.4
Pressure 1.7 - 2.2 bar
Film Thickness 10 - 20µm



10 - 20 min / 23°C (73°F)



30 min / 23°C (73°F)



Recoat with 2K Acrylic Primers within 20 - 30 min from application up to 24 hours at 23°C (73°F).
After 24 hours, lightsanding is required

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EQUIPMENT CLEANING:

After use, clean all equipment thoroughly with Nitro Thinner

TYPICAL PRODUCT DATA:

FLASH POINT: 13°C / 55°F

SPECIFIC GRAVITY: 0.95 g/cm³

SOLIDS CONTENT: 29%

THEORETICAL COVERAGE: 6 - 7 m² / l at 10 µm

VOC INFORMATION: 2004/42/IB(c) (780)780

COLOUR: YELLOW

PACKSIZE: 0.8L

STORAGE CONDITIONS: Store in cool place (5°- 25°C), avoid direct exposure to sunlight

SHELF LIFE: 24 months in tightly closed containers

For professional use only! These products are not to be used for purposes other than those specified. The information on this TDS is based on present scientific and technical knowledge, and it is the responsibility of the user to take all necessary steps to ensure the suitability of the product for the intended purpose. We are not liable for its correctness, accuracy and completeness.

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