



PRODUCT DATA SHEET

9355 1K PLASTIC PRIMER

PRODUCT DESCRIPTION:

A 1K adhesion enhancer appropriate for nearly all plastic components within the automotive sector, excluding PE (Polyethylene). It is ready for use, applied with a spray gun, and can be coated with any paint system after drying.

SUBSTRATES:

Plastic parts except PE.

SUBSTRATE PREPARATION:

Surfaces must be clean, dry, and free of rust, dust and grease.

Before the application use **9651** Silicone Degreaser.

APPLICATION:



Always wear protective equipment



No thinner



1.2 – 1.3 mm
1.7 - 2.2 bar (25 - 32 psi)
1 – 2x = 10 - 15 µm



5 min / 23°C (73°F)



10 min / 23°C (73°F)



1K - 2K Paint Systems

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EQUIPMENT CLEANING:

After use, clean all equipment thoroughly with Nitro Thinner

TYPICAL PRODUCT DATA:

FLASH POINT: 4°C / 40°F

SPECIFIC GRAVITY: 0.90 g/cm³

SOLIDS CONTENT: 12%

THEORETICAL COVERAGE: 30 - 35 m² / l at 10 µm

VOC INFORMATION: 2004/42/IIIB(e) (850)850

COLOUR: TRANSPARENT

PACKSIZE: 1L

STORAGE CONDITIONS: Store in cool place (5°- 25°C), avoid direct exposure to sunlight

SHELF LIFE: 24 months in tightly closed containers

For professional use only! These products are not to be used for purposes other than those specified. The information on this TDS is based on present scientific and technical knowledge, and it is the responsibility of the user to take all necessary steps to ensure the suitability of the product for the intended purpose. We are not liable for its correctness, accuracy and completeness.

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APRIL 2024