



PRODUCT DATA SHEET

9415 HS SR CLEARCOAT

PRODUCT DESCRIPTION:

2K scratch-resistant HS Clearcoat, stands out with excellent flow properties and UV resistance. Its application is exceptionally easy, and the fast-drying formula ensures efficient processes. Designed to deliver a durable finish, making it a reliable choice for a variety of applications.

SUBSTRATES:

Solvent- and waterbased basecoat paints.

SUBSTRATE PREPARATION:



The surface of the basecoat must be dry and free of dust. Clean the surface with a tack cloth prior to clearcoat application.

APPLICATION:



Always wear protective equipment



2 parts 9415
1 part 9511 SLOW / 9512 STANDARD / 9513 FAST
Pot life: 3.5 - 4 h / 23°C (73°F)



0 - 5% 9612 STANDARD



13 - 16 s
DIN 4 / 20°C (68°F)



Gravity spraygun nozzle
1.2 - 1.3 mm
Pressure 1.7 - 2.2 bar (25 - 32 psi)
Film Thickness 2x = 50 - 60 µm (2 - 2.4 mil)



5 - 10 min / 23°C (73°F)



8 - 14 hrs / 23°C (73°F)
20 - 30 min / 60°C (140°F)



Short wave 8 - 10 min
Lamp distance: 70 - 80 cm
Do not expose the surface to temperatures above 80°C (176°F).

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EQUIPMENT CLEANING:

After use, clean all equipment thoroughly with 9612 STANDARD or Nitro Thinner.

TYPICAL PRODUCT DATA:

SPECIFIC GRAVITY: $0.95 \pm 0.01 \text{ g/cm}^3$

SOLIDS CONTENT: $46 \pm 2\%$ Weight

VOC INFORMATION: 2004/42/IB(e) (840)840

COLOUR: TRANSPARENT

PACKSIZE: 1L, 5L

STORAGE CONDITIONS: Store in a cool place ($5\text{--}25^\circ\text{C}$ / $41\text{--}77^\circ\text{F}$), avoid direct exposure to sunlight.

SHELF LIFE: 24 months in tightly closed containers

2K paint systems are moisture-sensitive; therefore, all equipment used must be completely free of water. Isocyanates may cause skin sensitization, so appropriate precautions should always be taken during handling. Individuals with a history of allergic (histaminic) conditions or respiratory disorders are advised to consult a doctor prior to use.

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