



PRODUCT DATA SHEET

# SPRAY 9930 PLASTIC PRIMER

**PRODUCT DESCRIPTION:**

9930 is a 1K special adhesion promoter designed for use on all plastics, except PE.

**SUBSTRATES:**

All plastic parts except PE.

**SUBSTRATE PREPARATION:**



Surfaces must be clean, dry, and free of rust, dust, and grease.  
Before the application use 9651 Silicone degreaser.

**APPLICATION:**



Shake the can well before use 2 - 3 min.



Spray the primer from approximately 20 - 30 cm away from the surface.



Apply 2 - 3 thin coats.



5 min / 23°C (73°F)



10 min / 23°C (73°F)



1K - 2K Primers  
1K - 2K Topcoats



After use, simply invert the can and spray it to clear any residue.

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## **TYPICAL PRODUCT DATA:**

**SPECIFIC GRAVITY:**  $0.7 \pm 0.02 \text{ g/cm}^3$

**SOLIDS CONTENT:**  $2.5 \pm 0.5\%$  Weight

**VOC INFORMATION:** 2004/42/IB(e) (840)840

**COLOUR:** TRANSPARENT

**PACKSIZE:** 400ml

**STORAGE CONDITIONS:** Store in cool place (5 - 25°C), avoid direct exposure to sunlight.

**SHELF LIFE:** 36 months in tightly closed containers

These products are not to be used for purposes other than those specified. The information on this TDS is based on present scientific and technical knowledge, and it is the responsibility of the user to take all necessary steps to ensure the suitability of the product for the intended purpose. We are not liable for its correctness, accuracy and completeness.

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