



PRODUCT DATA SHEET

# SPRAY 9933 HIGH BUILD PRIMER

**PRODUCT DESCRIPTION:**

A high build primer with excellent adhesion over various surfaces as well as on OEM and fiberglass panels.

**SUBSTRATES:**

Steel, OEM panels, Plastic parts.

**SUBSTRATE PREPARATION:**



Surfaces must be clean, dry, and free of rust, dust, and grease.  
Before the application use 9651 Silicone degreaser.

**APPLICATION:**



Shake the can well before use 2 - 3 min.



Spray the primer from approximately 20 - 30 cm away from the surface.



Apply 2 thin coats.



8 - 10 min / 23°C (73°F)



40 - 50 min / 23°C (73°F)



P 400 – P 600



P 800 – P 1000



1K - 2K Paint Systems



After use, simply invert the can and spray it to clear any residue.

PRODUCT DATA SHEET

# SPRAY 9933 HIGH BUILD PRIMER

---

## **TYPICAL PRODUCT DATA:**

**SPECIFIC GRAVITY:** 0.95 ± 0.03 g/cm<sup>3</sup>

**SOLIDS CONTENT:** 27 ± 2% Weight

**VOC INFORMATION:** 2004/42/IB(e) (840)840

**COLOUR:** BLACK, GREY, WHITE

**PACKSIZE:** 400ml

**STORAGE CONDITIONS:** Store in cool place (5 - 25°C), avoid direct exposure to sunlight.

**SHELF LIFE:** 36 months in tightly closed containers

These products are not to be used for purposes other than those specified. The information on this TDS is based on present scientific and technical knowledge, and it is the responsibility of the user to take all necessary steps to ensure the suitability of the product for the intended purpose. We are not liable for its correctness, accuracy and completeness.

All rights reserved. The user of this product should use the product in accordance with the laws and regulations for safety at work and waste management. We reserve the right to modify and to complete the information content at any time, without prior notice or obligation to update.

DECEMBER 2025